# **CURRICULAM VITAE**

#### **GIRISHKUMAR VANKAR**

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## APPLIED FOR: WELDER 6G. GTAW & GTAW+SMAW

# **Career overview**

**Over 10 years &** above of experience in India & Gulf countries with reputed companies including **Power Plant**, **Refinery**, **Oil & Gas**, **Fertiliser**, **Petrochemical**, **Heavy Engineering Fabrication**, **Plant Maintenance Shop & project**.

## Welding Experience: 7 Years in (India) & 3 1/2 Years (Gulf Experience)

#### Welding skill:

Qualified in 1G.2G.3G.4G.5G.6G plate pipe tube branch position as per ASME, IBR, EN standards in variety of product like, Boiler piping, Reactor, Turbine, Heat exchanger, Steam drum, Hot tapping, Economizer, Tube sheet, Header piping, Branch, Condenser, High pressure pipeline, Assembly piping. Head cove. Tube. Producing high quality weld which meets requirement of ASME and EN/ISO standard through visual, LPT, MPT, RT & UT requirements.

#### **Qualified with materials:**

Holding all position qualifications in material like Carbon steel, (s.s) Martensitic and austenitic, Low alloy steel, Duplex stainless steel, nonferrous material like Inconel 625. SA106 Gr A, B, C, S.S. 304,316,321,341,410, 420, Gr.5, Gr. P11, Gr.22 Gr.9, Gr.91, UNS-800/800HT.

### **Inspection under Qualified:**

LOYED'S, LINDE, USTAMP, MODI INTERNATIONAL, INTERTEK, TUV, I.B.R, THERMAX.

# Additional Technical Skill:

- Safety related training for their as per various international standard.
- Qualification AWS/EN standard certificates GTAW.SMAW.FCAW
- > Performed critical high quality welding GTAW SMAW FCAW Process
- Adapt at performing X-Ray welding 1/2" to 60" diameter qualified.
- > See all kind of welding related problem activities.
- > All WPS required job welding skill activities
- > Properly aligned and measured parts prior to performing welds
- Work progress report & conducting tool box meeting daily.
- > Checked completely welds to confirm the quality of finished work
- > Knowledge of various types of ASME standards
- > Following the WPS as per required
- > Controlling welding defects during welding for achieve better quality of progress.
- Basic welding technique, pipe fitting, Gas Cutting, Grinding gauging etc.
- Fill time sheets and tracks time spending each project
- > Checking work area safety and discussing about it with area supervisor
- > Good relationship with every member of the team
- > Discussion of WPS welding related activities with welding
- > Preparation of welding & safety equipment.
- > Discussion about job with quality dept.
- > At completion of job reporting to area supervisor.
- > Checking of all type of job drawings.
- > Set-up and maintain welding equipment
- > Ensuring job's welding quality and job spot check.
- > Required part droing to welding filetsize work skill
- > Checking jobs welding joint no., reference no. in welding traceability book.

## **Additional Training Technical Qualification:**

- > National council of vocational training (NCVT).
- > Work permit
- Safety Training
- Confined space work training
- Work at height.
- Communication industrial training
- IBR Qualified (Indian Boiler Regulation

# **Education Qualification:**

Qualification	Stream	Year
S.S.C (GSEB)	-	2006
H.S.C (GHSEB)	ARTS STREAM	2008
I.T.I (EBRAHIM BAWANY)	WELDER	2009
APPRENTICE SHIP	NCVT	2010

Experience in Company			
01.	AKSHAR PRECISION(BARODA)	TUBE TO TUBESHEET FABRICATION WORK	(9 <sup>TH</sup> OCT. 2019 – TILL NOW
02.	AECC (GSFC BARDA)	ON PLANT MAINTANANCE WORK	(SEP 2019 TO OCT 2019)
03.	MADINA GROUP (QATAR)	ACID LINE PROJECT WORK AT Q CHEM	(JUN 2019 TO SEP 2019)
04.	AECC (GSFC BARODA)	INCONEL REFORMER HEADER WORK	(APR 2019 TO MAY 2019)
05.	MADINA GROUP (QATAR)	SHUTDOWN AT QSGTL (TA19)	(JAN 2019 TO MARCH 2019)
06	AKSHAR PRECISION(BARODA)	AIR COOLER, ECONOMIZER	(AUG 2016 TO DEC 2018)
07.	MADINA GROUP (QATAR)	QS TECH AND RAS GAS PROJ.	(AUG 2013 TO MAY 2016)
08.	THERMAX INDIA (BARODA)	COIL,HRSG,STEAMDRUM	(OCT 2009 TO AUG 2013)

# Personal Detail:

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